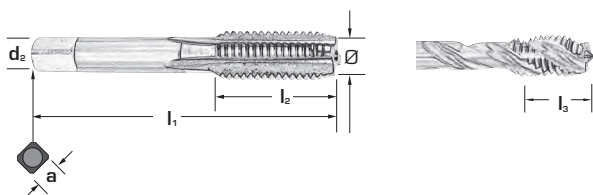


DIN 352



Kurze Maschinen-Gewindebohrer für Metrisches ISO-Gewinde nach DIN 13

Short machine taps for ISO metric coarse thread as per DIN 13



per fori passanti / for through holes

Typ / Type									N	N 15°	N 40°	N 40°	N 40°	Rapid	AZ	AZ
Toleranz / Tolerance									6 H	6 H	6 H	6 H	6 G	6 H	6 H	6 H
Anschnitt / Gangzahl / Chamfer form / No. of threads									C/2,5-3	C/2,5-3	C/2,5-3	E/1,5-2	E/1,5-2	B/4-5	B/4-5	C/2,5-3
Schneidrichtung / Cutting direction																
Schneidstoff / Material									HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	
Ø mm	Steigung / Pitch	Kernloch Ø / Tap drill Ø	l ₁ mm	l ₂ mm	l ₃ mm	d ₂ mm / h ₉	a h ₁₂		6678	6659	6639	6604	6604 6G	6679	6613	6621
M 2,0	0,40	1,60	36	8	-	2,8	2,1	●	-	-	-	-	-	●	-	-
M 2,2	0,45	1,75	36	9	-	2,8	2,1	●	-	-	-	-	-	●	-	-
M 2,3*	0,40	1,90	36	9	-	2,8	2,1	●	-	-	-	-	-	●	-	-
M 2,5	0,45	2,05	40	9	-	2,8	2,1	●	-	-	-	-	-	●	-	-
M 2,6*	0,45	2,10	40	9	-	2,8	2,1	●	-	-	-	-	-	●	-	-
M 3,0	0,50	2,50	40	11	5	3,5	2,7	●	●	●	●	●	●	●	●	●
M 3,5	0,60	2,90	45	13	6	4,0	3,0	●	●	●	-	-	-	●	-	-
M 4,0	0,70	3,30	45	13	7	4,5	3,4	●	●	●	●	●	●	●	●	●
M 5,0	0,80	4,20	50	16	8	6,0	4,9	●	●	●	●	●	●	●	●	●
M 6,0	1,00	5,00	50	19	10	6,0	4,9	●	●	●	●	●	●	●	●	●
M 7,0	1,00	6,00	50	19	10	6,0	4,9	-	●	●	-	-	-	●	-	-
M 8,0	1,25	6,80	56	22	12	6,0	4,9	●	●	●	●	●	●	●	●	●
M 10,0	1,50	8,50	70	24	14	7,0	5,5	●	●	●	●	●	●	●	●	●
M 12,0	1,75	10,20	75	29	16	9,0	7,0	●	●	●	●	●	●	●	●	●
M 14,0	2,00	12,00	80	30	20	11,0	9,0	●	●	●	-	-	-	●	-	-
M 16,0	2,00	14,00	80	32	20	12,0	9,0	●	●	●	●	●	●	●	●	●
M 18,0	2,50	15,50	95	40	25	14,0	11,0	●	●	●	-	-	-	●	-	-
M 20,0	2,50	17,50	95	40	25	16,0	12,0	●	●	●	●	●	●	●	-	-
M 24,0	3,00	21,00	110	38	30	18,0	14,5	-	-	-	●	●	-	-	-	-

N: herkömmliche Anwendung / universal application

N15/40°: 15°/40° Rechtsrall / 15°/40° right hand helix

Rapid: Herkömmliche Anwendung / universal application

AZ: Ausgesetzte Zähne / interrupted threads

* Diese Gewinde sind im Metrischen ISO-Gewinde nicht enthalten / These sizes are not ISO standard.

● Standardartikel / Items available ex stock