

# DIN 352



**Hand-Gewindebohrer, dreiteiliger Satz für Metrisches ISO-Gewinde nach DIN 13**  
 Hand taps, serial in set of 3 pieces for ISO metric coarse thread as per DIN 13



VA			Ti			Typ / Type		
6 HX	6 HX	6 HX	HX	HX	6 HX	Toleranz Tolerance		
A/5-6	D/3-4	C/2,5-3	A/5-6	D/3-4	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
						Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff / Material		
6614 V	6614 M	6614 F	6625 V	6625 M	6625 F	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
Einzel single tap	Satz set	Einzel single tap	Satz set	Einzel single tap	Satz set			
-	-	-	-	-	-	M 9	1,25	7,8
●	●	●	●	●	●	M 10	1,50	8,5
-	-	-	-	-	-	M 11	1,50	9,5
●	●	●	●	●	●	M 12	1,75	10,2
●	●	●	●	●	●	M 14	2,00	12,0
●	●	●	●	●	●	M 16	2,00	14,0
●	●	●	●	●	●	M 18	2,50	15,5
●	●	●	●	●	●	M 20	2,50	17,5
-	-	-	-	-	-	M 22	2,50	19,5
-	-	-	-	-	-	M 24	3,00	21,0
-	-	-	-	-	-	M 27	3,00	24,0
-	-	-	-	-	-	M 30	3,50	26,5
-	-	-	-	-	-	M 33	3,50	29,5
-	-	-	-	-	-	M 36	4,00	32,0
-	-	-	-	-	-	M 39	4,00	35,0
-	-	-	-	-	-	M 42	4,50	37,5
-	-	-	-	-	-	M 45	4,50	40,5
-	-	-	-	-	-	M 48	5,00	43,0
-	-	-	-	-	-	M 52	5,00	47,0
-	-	-	-	-	-	M 56	5,50	50,5
-	-	-	-	-	-	M 60	5,50	54,5
-	-	-	-	-	-	M 64	6,00	58,0
-	-	-	-	-	-	M 68	6,00	62,0

**VA:** für rostfreien Stahl  
for stainless steel

**Ti:** für Titanlegierung  
for titanium alloys

● Standardartikel / Items available ex stock