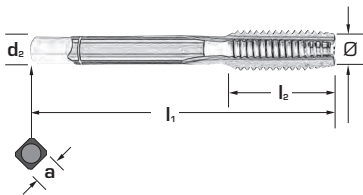


DIN 352



Hand-Gewindebohrer, dreiteiliger Satz für Metrisches ISO-Gewinde nach DIN 133

Hand taps, serial in set of 3 pieces for ISO metric coarse thread as per DIN 13



								N	N	N	N	N	N
Typ / Type													
Toleranz Tolerance								6 H	6 H	6 H	6 H	6 H	6 H
Anschnitt / Gangzahl Chamfer form / No. of threads								A/5-6	D/3-4	C/2,5-3	A/5-6	D/3-4	C/2,5-3
Schneidrichtung Cutting direction													
Schneidstoff/Material								HSS	HSS	HSS	HSS	HSS	HSS
Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø	l ₁ mm	l ₂ mm	d ₂ mm h9**	a h12		6615 V	6615 M	6615 F	6618 V	6618 M	6618 F
								Einzel single tap	Satz set	Einzel single tap	Satz set		
M 9	1,25	7,8	63	22	7	5,5		●	●	-	-		
M 10	1,50	8,5	70	24	7	6,2		●	●	●	●		
M 11	1,50	9,5	70	24	8	5,5		●	●	-	-		
M 12	1,75	10,2	75	29	9	7,0		●	●	●	●		
M 14	2,00	12,0	80	30	11	9,0		●	●	●	●		
M 16	2,00	14,0	80	32	12	9,0		●	●	●	●		
M 18	2,50	15,5	95	40	14	11,0		●	●	●	●		
M 20	2,50	17,5	95	40	16	12,0		●	●	●	●		
M 22	2,50	19,5	100	40	18	14,5		●	●	-	-		
M 24	3,00	21,0	110	50	18	14,5		●	●	-	-		
M 27	3,00	24,0	110	50	20	16,0		●	●	-	-		
M 30	3,50	26,5	125	56	22	18,0		●	●	-	-		
M 33	3,50	29,5	125	56	25	20,0		●	●	-	-		
M 36	4,00	32,0	150	63	28	22,0		●	●	-	-		
M 39	4,00	35,0	150	63	32	24,0		●	●	-	-		
M 42	4,50	37,5	150	63	32	24,0		●	●	-	-		
M 45	4,50	40,5	160	70	36	29,0		●	●	-	-		
M 48	5,00	43,0	180	75	36	29,0		●	●	-	-		
M 52	5,00	47,0	180	75	40	32,0		●	●	-	-		
M 56	5,50	50,5	200	85	45	35,0		●	●	-	-		
M 60	5,50	54,5	200	85	45	35,0		●	●	-	-		
M 64	6,00	58,0	220	90	50	39,0		●	●	-	-		
M 68	6,00	62,0	220	90	50	29,0		●	●	-	-		

N: Herkömmliche Anwendung
universal application

** Schafttoleranz der Vor- und Mittelschneider h 12 / Shank tolerance of 1st and 2nd tap h 12

● Standardartikel / Items available ex stock