

DIN 352



Hand-Gewindebohrer, dreiteiliger Satz für Metrisches ISO-Gewinde nach DIN 13

Hand taps, serial in set of 3 pieces for ISO metric coarse thread as per DIN 13



VA	VA	VA	Ti	Ti	Ti	Typ / Type		
6 HX	6 HX	6 HX	HX	HX	6 HX	Toleranz Tolerance		
A/5-6	D/3-4	C/2,5-3	A/5-6	D/3-4	C/2,5-3	Anschnitt / Gangzahl Chamfer form / No. of threads		
						Schneidrichtung Cutting direction		
HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	HSS-Co	Schneidstoff / Material		
6614 V	6614 M	6614 F	6625 V	6625 M	6625 F	Ø mm	Steigung Pitch	Kernloch Ø Tap drill Ø
Einzel single tap	Satz set	Einzel single tap	Satz set	Einzel single tap	Satz set			
-	-	-	-	-	-	M 1,0	0,25	0,75
-	-	-	-	-	-	M 1,1	0,25	0,85
-	-	-	-	-	-	M 1,2	0,25	0,95
-	-	-	-	-	-	M 1,4	0,30	1,10
-	-	-	-	-	-	M 1,6	0,35	1,25
-	-	-	-	-	-	M 1,7*	0,35	1,30
-	-	-	-	-	-	M 1,8	0,35	1,45
●	●	●	●	●	●	M 2,0	0,40	1,60
●	●	●	●	●	●	M 2,2	0,45	1,75
●	●	●	●	●	●	M 2,3*	0,40	1,90
●	●	●	●	●	●	M 2,5	0,45	2,05
●	●	●	■	■	●	M 2,6*	0,45	2,10
●	●	●	●	●	●	M 3,0	0,50	2,50
-	■	●	●	-	-	M 3*	0,60	2,40
●	●	●	●	●	●	M 3,5	0,60	2,90
●	●	●	●	●	●	M 4,0	0,70	3,30
-	-	-	-	-	-	M 4*	0,75	3,25
-	-	-	-	-	-	M 4,5	0,75	3,70
●	●	●	●	●	●	M 5,0	0,80	4,20
■	-	●	●	●	●	M 5*	0,90	4,10
●	●	-	●	●	●	M 6,0	1,00	5,00
●	●	●	●	●	●	M 7,0	1,00	6,00
●	●	●	●	●	●	M 8,0	1,25	6,80

VA: für rostfreien Stahl
for stainless steel

Ti: für Titanlegierung
for titanium alloys

● Standardartikel / Items available ex stock - ■ Auslaufender Artikel / discontinued items