






**MASCHINEN-GEWINDEBOHRER / MACHINE TAPS**

KAT.-NR. ITEM	SIMBOL SYMBOL	Ø mm	DIN	SACKLOCH / DURCHGANGSLOCH Blind hole/ Through hole	TOLERANZ TOLERANCE	DRALLWINKEL HELIX ANGLE	ANSCHNITT FORM CHAMFER FORM
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**FORMER S** ■ Mit Schmiernuten/ Coolant groove

<b>6815</b> 	UNF	nr. 4 ÷ 3/8	2184/1	 	2BX	-	C
<b>6816</b> 	UNF	7/16 ÷ 5/8	2184/1	 	2BX	-	C
<b>6818</b> 	BSP/G	1/16 ÷ 1/2	5156	 	-	-	C

**Langer Schaft / Long shank**

<b>6672</b> 	M	3 ÷ 14	ILIX NORM		6H	0°	B
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**Extra langer Schaft / Extra long shank**

<b>6692</b> 	M	3 ÷ 6	ILIX NORM		6H	0°	B
<b>6695</b> 	M	8 ÷ 20	ILIX NORM		6H	0°	B

**Muttergewindebohrer / Nut Tap**

<b>6660</b> 	M	3 ÷ 30	357		6H	0°	A
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