





































**MASCHINEN-GEWINDEBOHRER / MACHINE TAPS**

KAT.-NR. ITEM	SIMBOL SYMBOL	Ø mm	DIN	SACKLOCH / DURCHGANGSLOCH Blind hole/ Through hole	TOLERANZ TOLERANCE	DRALLWINKEL HELIX ANGLE	ANSCHNITT FORM CHAMFER FORM
<b>6870</b> 	M	2 ÷ 10	371		6H	0°	B
<b>6878</b> 	M	3 ÷ 10	371		6H	15°	C
<b>6666</b> 	M	3 ÷ 10	371		4H-6H-6G	40°	C
<b>6871</b> 	M	12 ÷ 30	376		6H	0°	B
<b>6879</b> 	M	12 ÷ 30	376		6H	15°	C
<b>6667</b> 	M	3 ÷ 20	376		6H	40°	C
<b>6872</b> 	MF	6 ÷ 24	374		6H	0°	B
<b>6880</b> 	MF	6 ÷ 24	374		6H	15°	C
<b>6873</b> 	UNC	nr. 2 ÷ 3/8	2184/1		2B	0°	B
<b>6865</b> 	UNC	nr. 3 ÷ 3/8	2184/1		2B	15°	C
<b>6874</b> 	UNC	7/16 ÷ 1x8	2184/1		2B	0°	B
<b>6866</b> 	UNC	7/16 ÷ 1x8	2184/1		2B	15°	C
<b>6875</b> 	UNF	nr. 2 ÷ 3/8	2184/1		2B	0°	B
<b>6848</b> 	UNF	nr. 5 ÷ 3/8	2184/1		2B	15°	C
<b>6876</b> 	UNF	7/16 ÷ 1	2184/1		2B	0°	B
<b>6849</b> 	UNF	7/16 ÷ 1	2184/1		2B	15°	C
<b>6912</b> 	BSP/G	1/16 ÷ 2	5156	 	-	0°	C