



MASCHINEN-GEWINDEBOHRER / MACHINE TAPS

KAT.-NR. ITEM	SIMBOL SYMBOL	Ø mm	DIN	SACKLOCH / DURCHGANGSLOCH Blind hole/ Through hole	TOLERANZ TOLERANCE	DRALLWINKEL HELIX ANGLE	ANSCHNITT FORM CHAMFER FORM
6700 NEW XP	BSP/G	1/16 ÷ 1	5156		-	0°	B
6716	BSP/G	1/16 ÷ 1	5156		-	15°	C
6701 NEW XP	BSP/G	1/16 ÷ 1	5156		-	35°	C

VA i 15° ■ Mit Innenkühlung / With internal coolant

6620 NEW XP	M	6 ÷ 10	371		6HX	15°	C
6605 NEW XP	M	12 ÷ 20	376		6HX	15°	C
6626 NEW XP	M	8 ÷ 20	374		6HX	15°	C

VR 50°

6850	M	2 ÷ 10	371		6HX	50°	C
6851	M	12 ÷ 24	376		6HX	50°	C
6852	UNC	nr. 6 ÷ 3/8	2181-1		2BX	50°	C
6853	UNC	1/2 ÷ 1	2181-1		2BX	50°	C
6854	UNF	nr. 10 ÷ 3/8	2181-1		2BX	50°	C
6855	UNF	7/16 ÷ 3/4	2181-1		2BX	50°	C
6856	BSP/G	1/16 ÷ 1	5156		-	50°	C