



MASCHINEN-GEWINDEBOHRER / MACHINE TAPS

KAT.-NR. ITEM	SIMBOL SYMBOL	Ø mm	DIN	SACKLOCH / DURCHGANGSLOCH Blind hole/ Through hole	TOLERANZ TOLERANCE	DRALLWINKEL HELIX ANGLE	ANSCHNITT FORM CHAMFER FORM
N ■ Gerade genutet / Straight Flutes							
6824 	UNC	7/16 ÷ 1	2184/1		2B	0°	C
6838 	UNF	1 ÷ 3/8	2184/1		2B	0°	C
6839 	UNF	7/16 ÷ 1 1/2	2184/1		2B	0°	C
6699 	BSW/W	1/8 ÷ 3/8	371*		-	0°	C
6610 	NPT	1/16 ÷ 2x1	2181*		-	0°	C
6611 	NPTF	1/16 ÷ 1 1/2	2181*		-	0°	C
6915 	PG	7 ÷ 48	40 432		-	0°	C
6914 	PG	7 ÷ 36	40 432		-	0°	D
6790 	RC	1/8 ÷ 1	5156*		-	0°	C
N SX ■ Linksschneidend / Left hand thread							
6712 	M	3 ÷ 10	371		6H	0°	C
6859 	M	3 ÷ 10	371		6H	0°	B
6861 	M	3 ÷ 10	371		6H	40°	C
6715 	M	12 ÷ 24	376		6H	0°	C
6860 	M	12 ÷ 20	376		6H	0°	B
6862 	M	12 ÷ 20	376		6H	40°	C
6863 	MF	8 ÷ 20	374		6H	0°	B