для заказа - ilix@ilix-tools.ru

MULTI **CTM**

27° RECHTSDRALL **/** RIGHT HAND HELIX 27°

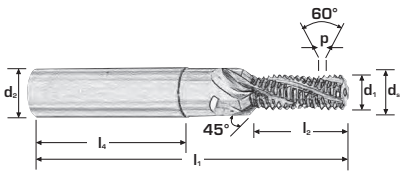
Gewindefräser mit Senkfase, mit Zylinderschaft und innerer Kühlmittelzufuhr, aus Vollhartmetall für Unified Gewinde UNC ANSI B 1.1

Solid carbide thread milling cutters with chamfer, with straight shank and internal cooling, for unified thread UNC ANSI B 1.1

Für Innegewinde

For internal threads

UNC | TiAlN Futura | **Axialer Kühlmittelaustritt** Axial internal cooling



Typ / Type												Multi CTM	Multi CTM
Schneidstoff/ Material												VHM	VHM
Ø mm		**Gg/1"** Tpi	**Steigung** Pitch	**Kernloch Ø** Tap drill Ø	**l_1** mm	**l_2** mm	**l_4** mm	**Ø d_1** (nominal)	**Ø d_2**mm h6	**Ø ds**	**Z**	**7046**	**7046 TF**
UNC	nr. 8	32	0,79	3,5	48	9,1	36	3,10	6	4,4	3	●	●
UNC	nr. 10	24	1,06	3,8	54	11,1	36	3,60	6	5,1	3	●	●
UNC	nr. 12	24	1,06	4,5	54	12,2	36	4,10	6	5,8	3	●	●
UNC	1/4	20	1,27	5,2	62	14,6	36	4,80	8	6,7	3	●	●
UNC	5/16	18	1,41	6,5	74	17,6	40	5,95	10	8,3	3	●	●
UNC	3/8	16	1,59	8,0	80	21,4	45	7,10	12	10,0	4	●	●
UNC	7/16	14	1,81	9,3	80	24,5	45	7,95	12	11,7	4	●	●
UNC	1/2	13	1,95	10,8	90	28,3	45	9,95	14	13,3	4	●	●
UNC	9/16	12	2,12	12,3	102	30,7	48	10,80	16	15,0	4	●	●
UNC	5/8	11	2,31	13,5	102	30,7	48	11,90	18	16,7	4	●	●

● Standardartikel / Items available ex stock

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