

# ПРЕДЕЛЬНЫЕ ОТКЛОНЕНИЯ РАЗМЕРОВ РАЗВЕРТОК

Верхнее и нижнее предельные отклонения номинального диаметра развертки

| Предельные отклонения, мкм |            |       |            |       |             |       |              |       |              |       |       |
|----------------------------|------------|-------|------------|-------|-------------|-------|--------------|-------|--------------|-------|-------|
| Номинальный диаметр, мм    | св. 1 до 3 |       | св. 3 до 6 |       | св. 6 до 10 |       | св. 10 до 18 |       | св. 18 до 30 |       |       |
|                            | A 9        | + 291 | + 282      | + 295 | + 284       | + 310 | + 297        | + 326 | + 310        | + 344 | + 325 |
| B 8                        | + 151      | + 146 | + 155      | + 148 | + 168       | + 160 | + 172        | + 162 | + 188        | + 176 |       |
| B 9                        | + 161      | + 152 | + 165      | + 154 | + 180       | + 167 | + 186        | + 170 | + 204        | + 185 |       |
| C 8                        | + 71       | + 66  | + 85       | + 78  | + 98        | + 90  | + 117        | + 107 | + 138        | + 126 |       |
| C 9                        | + 81       | + 72  | + 95       | + 84  | + 110       | + 97  | + 131        | + 115 | + 154        | + 135 |       |
| D 8                        | + 31       | + 26  | + 45       | + 38  | + 58        | + 50  | + 72         | + 62  | + 93         | + 81  |       |
| D 9                        | + 41       | + 32  | + 55       | + 44  | + 70        | + 57  | + 86         | + 70  | + 109        | + 90  |       |
| E 7                        | + 22       | + 18  | + 30       | + 25  | + 37        | + 31  | + 47         | + 40  | + 57         | + 49  |       |
| E 8                        | + 25       | + 20  | + 35       | + 28  | + 43        | + 35  | + 54         | + 44  | + 68         | + 56  |       |
| E 9                        | + 35       | + 26  | + 45       | + 34  | + 55        | + 42  | + 68         | + 52  | + 84         | + 65  |       |
| F 6                        | + 11       | + 8   | + 16       | + 13  | + 20        | + 16  | + 25         | + 21  | + 31         | + 26  |       |
| F 7                        | + 14       | + 10  | + 20       | + 15  | + 25        | + 19  | + 31         | + 24  | + 37         | + 29  |       |
| F 8                        | + 17       | + 12  | + 25       | + 18  | + 31        | + 23  | + 38         | + 28  | + 48         | + 36  |       |
| F 9                        | + 27       | + 18  | + 35       | + 24  | + 43        | + 30  | + 52         | + 36  | + 64         | + 45  |       |
| G 6                        | + 7        | + 4   | + 10       | + 7   | + 12        | + 8   | + 15         | + 11  | + 18         | + 13  |       |
| G 7                        | + 10       | + 6   | + 14       | + 9   | + 17        | + 11  | + 21         | + 14  | + 24         | + 16  |       |
| H 6                        | + 5        | + 2   | + 6        | + 3   | + 7         | + 3   | + 9          | + 5   | + 11         | + 6   |       |
| H 7                        | + 8        | + 4   | + 10       | + 5   | + 12        | + 6   | + 15         | + 8   | + 17         | + 9   |       |
| H 8                        | + 11       | + 6   | + 15       | + 8   | + 18        | + 10  | + 22         | + 12  | + 28         | + 16  |       |
| H 9                        | + 21       | + 12  | + 25       | + 14  | + 30        | + 17  | + 36         | + 20  | + 44         | + 25  |       |
| J 6                        | + 1        | - 2   | + 3        | 0     | + 3         | - 1   | + 4          | 0     | + 6          | + 1   |       |
| J 7                        | + 2        | - 2   | + 4        | - 1   | + 5         | - 1   | + 7          | 0     | + 8          | 0     |       |
| J 8                        | + 3        | - 2   | + 7        | 0     | + 8         | 0     | + 10         | 0     | + 15         | + 3   |       |
| JS 6                       | + 2        | - 1   | + 2        | - 1   | + 3         | - 1   | + 3          | - 1   | + 4          | - 1   |       |
| JS 7                       | + 3        | - 1   | + 4        | - 1   | + 5         | - 1   | + 6          | - 1   | + 7          | - 1   |       |
| JS 8                       | + 4        | - 1   | + 6        | - 1   | + 7         | - 1   | + 9          | - 1   | + 11         | - 1   |       |
| JS 9                       | + 8        | - 1   | + 10       | - 1   | + 12        | - 1   | + 15         | - 1   | + 18         | - 1   |       |
| K 6                        | - 1        | - 4   | 0          | - 3   | 0           | - 4   | 0            | - 4   | 0            | - 5   |       |
| K 7                        | - 2        | - 6   | + 1        | - 4   | + 2         | - 4   | + 3          | - 4   | + 2          | - 6   |       |
| K 8                        | - 3        | - 8   | + 2        | - 5   | + 2         | - 6   | + 3          | - 7   | + 5          | - 7   |       |
| M 6                        | - 3        | - 6   | - 3        | - 6   | - 5         | - 9   | - 6          | - 10  | - 6          | - 11  |       |
| M 7                        | - 4        | - 8   | - 2        | - 7   | - 3         | - 9   | - 3          | - 10  | - 4          | - 12  |       |
| M 8                        |            |       | - 1        | - 8   | - 3         | - 11  | - 3          | - 13  | - 1          | - 13  |       |
| N 6                        | - 5        | - 8   | - 7        | - 10  | - 9         | - 13  | - 11         | - 15  | - 13         | - 18  |       |
| N 7                        | - 6        | - 10  | - 6        | - 11  | - 7         | - 13  | - 8          | - 15  | - 11         | - 19  |       |
| N 8                        | - 7        | - 12  | - 5        | - 12  | - 7         | - 15  | - 8          | - 18  | - 8          | - 20  |       |
| N 9                        | - 8        | - 17  | - 5        | - 16  | - 6         | - 19  | - 7          | - 23  | - 8          | - 27  |       |
| P 6                        | - 7        | - 10  | - 11       | - 14  | - 14        | - 18  | - 17         | - 21  | - 20         | - 25  |       |
| P 7                        | - 8        | - 12  | - 10       | - 15  | - 12        | - 18  | - 14         | - 21  | - 18         | - 26  |       |

| Номинальный диаметр, мм | св. 1 до 3 |      | св. 3 до 6 |      | св. 6 до 10 |      | св. 10 до 18 |      | св. 18 до 24 |      | св. 24 до 30 |      |
|-------------------------|------------|------|------------|------|-------------|------|--------------|------|--------------|------|--------------|------|
|                         | R 6        | - 11 | - 14       | - 14 | - 17        | - 18 | - 22         | - 22 | - 26         | - 26 | - 31         | - 26 |
| R 7                     | - 12       | - 16 | - 13       | - 18 | - 16        | - 22 | - 19         | - 26 | - 24         | - 32 | - 24         | - 32 |
| S 6                     | - 15       | - 18 | - 18       | - 21 | - 22        | - 26 | - 27         | - 31 | - 33         | - 38 | - 33         | - 38 |
| S 7                     | - 16       | - 20 | - 17       | - 22 | - 20        | - 26 | - 24         | - 31 | - 31         | - 39 | - 31         | - 39 |
| T 6                     | —          | —    | —          | —    | —           | —    | —            | —    | —            | —    | - 39         | - 44 |
| U 6                     | - 19       | - 22 | - 22       | - 25 | - 27        | - 31 | - 32         | - 36 | - 39         | - 44 | - 46         | - 51 |
| U 7                     | - 20       | - 24 | - 21       | - 26 | - 25        | - 31 | - 29         | - 36 | - 37         | - 45 | - 44         | - 52 |