

# Identificazione codice frese

## Identification der Artikelnummer

End mills code identification

Identification du code des fraises



**Typo N, ≈ 30° elica,  
10° angolo di spoglia,  
con codolo cilindrico  
secondo DIN 1835/1**

**Slot drills 2-fluted,  
extra short series**

Type N, helix angle ≈ 30° rake angle 10°,  
with straight shank acc. DIN 1835/1

**Typ N, ≈ 30° Drallwinkel,  
10° Spanwinkel,  
mit Zylinderschaft nach  
DIN 1835/1**

**Fraises à rainurer 2 dents,  
série extra courte**

Type N, angle d'hélice ≈ 30°, angle de  
coupe 10°, avec queue cylindrique selon  
DIN 1835/1



**DIN 327  
ASP-60**

- ASP-60
- ASP-60 TiN
- ASP-60 TiCN
- ASP-60 TiAlN FUTURA

Cat. Nr. - Kat. Nr. - Cat. no. - No. de cat.				3220	3220T	3220C	3220F
l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	D <sub>2</sub>	Z			
4	48	6	6	2	●	●	●
5	49	6	6	2	●	●	●
5	49	6	6	2	●	●	●
6	50	6	6	2	●	●	●
7	51	6	6	2	●	●	●



<p><b>3 = Per cave</b> Langlochfräser Slot drills Fraises à rainurer</p> <p><b>4 = Per finitura</b> Schlichtfräser Finishing mills Fraises de finition</p> <p><b>5 = Per semifinitura</b> Schrupp-Schlichtfräser Semifinishing mill Fraises de semifinition</p> <p><b>7 = Per sgrossatura</b> Schruppfräser Roughing mills Fraises d'ébauche</p> <p><b>8 = Per stampi coniche</b> Gesenkkegelfräser Die sinking taper cutters Fraises coniques pour matrices</p> <p><b>9 = Miscellanea</b> Verschiedenes Miscellany Melange</p>	<p><b>2 = 2 Taglienti</b> 2 Schneiden 2 Flutes 2 Dents</p> <p><b>3 = 3 Taglienti</b> 3 Schneiden 3 Flutes 3 Dents</p> <p><b>4 = 4 Taglienti</b> 4 Schneiden 4 Flutes 4 Dents</p> <p><b>5 = Miscellanea</b> Verschiedenes Miscellany Melange</p>	<p><b>Numero progressivo</b> Fortlaufende Nummer Progressive number Nombre progressif</p>	<p><b>T = TiN</b> <b>C = TiCN</b> <b>F = TiAlN FUTURA®</b></p>
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